

Nordson® Model 2000/2200 Reconditioned Hot Melt Units



Automatic Hoses	
Part Number	Description
272863	2ft. Automatic Hose
272838	4ft. Automatic Hose
272839	6ft. Automatic Hose
272840	8ft. Automatic Hose
272841	10ft. Automatic Hose
273624	16ft. Automatic Hose

Hand Gun Hoses	
Part Number	Description
273204	8ft. Handgun Hose for AD31-D Handgun
273205	16ft. Handgun Hose for AD31-D Handgun

Unit Replacement Parts	
Part Number	Description
273141	Piston Pump Assembly - 503694 Siphon Ball, Seat & Cage - 503708 Pressure Ball & Seat - 273139 Pump Seal
244376	Air Motor Seal Kit
244244	4-Way Air Valve - 105519 Poppet Seat Kit
240354	Valve Shifter
275175	Pressure Relief Valve
275224	Tank Drain Valve
275486	Filter Assembly - 161106 Filter Screen - 941230 Viton O-Ring
937277	RTD Tank Sensor
273742	Thermostat w/Insulator, 500F
273013	Main Circuit Breaker, 3 Pole, 30 Amp
939533	Hose Circuit Breaker, 10 Amp
939532	Gun Circuit Breaker, 7.5 Amp, 2004/2204
939631	Gun Circuit Breaker, 5 Amp, 2002/2202
939577	White Indicator Lamp
939574	Temperature Control Board, 2004/2204
275128	Temperature Control Board, 2002/2202
939538	Solid State Relay, 25 Amp, 2002/2004
939576	Solid State Relay, 40 Amp, 2202/2204

**Call 1-800-676-2926 to order replacement parts for your
Nordson® 2000/2200 Hot Melt Unit**

Reconditioning Process

We completely disassemble the hot melt machine. The tank is cleaned thoroughly, sandblasted, then coated with one coat of Teflon™ primer, then three coats of Teflon™ 2, the abrasion resistant coating.

All of the covers are cleaned completely and painted, or replaced. The pump is completely reconditioned with new seals, o-rings and metal parts as necessary. All of the internal electrical parts are tested, and replaced when necessary.

Next the unit is assembled, using new parts in many areas. New fuses are always used. When completely assembled, the unit is tested with hot melt for one day. The remaining hot melt is drained out of the tank, and the hot melt machine is ready for shipment. You will find a small amount of hot melt in the bottom of each Axco reconditioned hot melt machines. This is an inconsequential amount left over from the test.

Because of the thoroughness of the reconditioning, and the extensive test process, Axco's success ratio for this equipment is reflected by the large number of customers who reorder from us again and again.