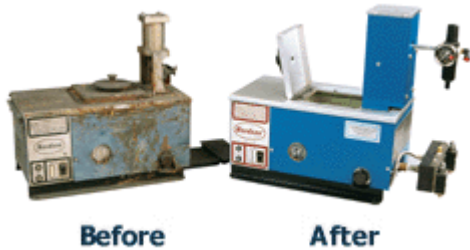


Nordson® Model XIV Reconditioned Hot Melt Units



Automatic Hoses	
Part Number	Description
272949	2ft. Automatic Hose
272944	4ft. Automatic Hose
272945	6ft. Automatic Hose
272947	8ft. Automatic Hose

Hand Gun Hoses	
Part Number	Description
273276	8ft. Handgun Hose for AD31-D Handgun
273644	8ft. Handgun Hose for H-21 Handgun
273277	16ft. Handgun Hose for AD31-D Handgun

Unit Replacement Parts	
Part Number	Description
276021	Piston Pump Assembly - 503688 Piston Seal Washer - 503687 Piston Cup Washer - 270862 Ball Check Support - 270863 Spring - 900035 Carbide Ball
244244	4-Way Air Valve - 105519 Poppet Seat Kit
244376	Air Motor Seal Kit - 503565 Valve Gasket (4) - 503686 Piston Cup (2) - 952100 Viton U-Cup (1) - 955024 Viton O-Ring (2)
240354	Valve Shifter
241876	Filter Assembly - 161130 Filter Screen - 941172 Viton O-Ring
275175	Pressure Relief Valve
243325	Main Switch
939065	8 Amp Fuse, XIV-A
939113	15 Amp Fuse, XIV
937158	Tank Thermostat
270632	Hose Thermometer Control Board
901205	Thermometer

**Call 1-800-676-2926 to order replacement parts for your
Nordson® 2000/2200 Hot Melt Unit**

Reconditioning Process

We completely disassemble the hot melt machine. The tank is cleaned thoroughly, sandblasted, then coated with one coat of Teflon™ primer, then three coats of Teflon™ 2, the abrasion resistant coating.

All of the covers are cleaned completely and painted, or replaced. The pump is completely reconditioned with new seals, o-rings and metal parts as necessary. All of the internal electrical parts are tested, and replaced when necessary.

Next the unit is assembled, using new parts in many areas. New fuses are always used. When completely assembled, the unit is tested with hot melt for one day. The remaining hot melt is drained out of the tank, and the hot melt machine is ready for shipment. You will find a small amount of hot melt in the bottom of each Axco reconditioned hot melt machines. This is an inconsequential amount left over from the test.

Because of the thoroughness of the reconditioning, and the extensive test process, Axco's success ratio for this equipment is reflected by the large number of customers who reorder from us again and again.